

Monday, September 15, 2014 12:28:17 PM

124560

AOG.

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 9/15/2014 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 9/19/2014 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: ME Date: 14-9-15 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

[illegible]

Work Order ID 124560***124560***

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Item ID: D412-814-219

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window Full Bubble Window LH

Start Date: 9/15/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/19/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130					DAS				
Packaging	Memo	0.00			6				
Packaging	Identify and pack for shipping as per PPP D412-814-219				9-89				
	Location: _____	101							JUN 02 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							JUN 03 2015
Quality Control									MLJ

MLJ JUN 03 2015

Picklist Print

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Work Order ID: 124560

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Parent Item: D412-814-219

D412-814-219

Parent Item Name: Replacement Window Full Bubble Window LH

Start Date: 9/15/2014

Required Date: 9/19/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.12.05 AS PER IIN REV.B DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3676-1 *D3676-1* Bubble Window, LH	DAS 6 9-89	Manufactured	No				Each	0.0000	**	1	130909		DAS 28 9-89
D4643-1 *D4643-1* Placard	DAS 46 9-89	Manufactured	No				Each	12.0000	**	1			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				st113				12					
				116098				12		1/1			DAS 28 9-89
D3802-1-135 *D3802-1-135* Window Seal - 135"	DAS 46 9-89	Manufactured	No				Each	2.0000	**	1			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				st417				2					DAS 28 9-89
				114345				2		1/1			
AN3-6A *AN3-6A* Bolt	DAS 46 9-89	Purchased	No				Each	215.0000	**	28		14-9-15	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				DAS 26 9-89
				ST351				211					
				M128739				150					DAS 28 9-89
				M128978				61		281			
				ST511				4					
				M127044				4					

Picklist Print

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Work Order ID: 124560

124560

Parent Item: D412-814-219

D412-814-219

Parent Item Name: Replacement Window Full Bubble Window LH

Start Date: 9/15/2014

Required Date: 9/19/2014

Start Qty: 1.00

Required Qty: 1.00

AN3-16A

Purchased

No

Each

136.0000

1

DAS
28
9-89

AN3-16A

DAS
46

Bolt

Location

Loc Qty

Loc Code

GA

44

DAS
28
9-89

117441

44

ST352

42

M128849

42

ST511

50

M127070

50

Each

3,750.000

30

DAS
28
9-89

NAS1149D0332J

Purchased

No

NAS1149D0332J

DAS
46
9-89

Washer

Location

Loc Qty

Loc Code

CA

39

DAS
28
9-89

m129682

39

ST276

3711

m128606

38

m128612

1492

m129624

181

m130325

2000

Each

2,651.000

1

14-9-15

MS21042L3

Purchased

No

MS21042L3

DAS
46

Nut

Location

Loc Qty

Loc Code

ST307

2651

DAS
28
9-89

123900

934

M127410

11

M127831

41

M128401

42

M128754

1623

REFERENCE ONLY

DAS

46

9-89

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APR 29 2015

IIN-D412-814

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7.0 PARTS LIST, WINDOW KITS

QTY -211	QTY -212	QTY -213	QTY -214	QTY -215	QTY -216	QTY -217	QTY -218	QTY -219	QTY -220	PART NUMBER	DESCRIPTION
X										D412-814-211	LH REPLACEMENT STANDARD FLAT WINDOW KIT
	X									D412-814-212	RH REPLACEMENT STANDARD FLAT WINDOW KIT
		X								D412-814-213	LH REPLACEMENT HALF HEIGHT COMFORT WINDOW KIT
			X							D412-814-214	RH REPLACEMENT HALF HEIGHT COMFORT WINDOW KIT
				X						D412-814-215	LH REPLACEMENT HALF HEIGHT BUBBLE WINDOW KIT
					X					D412-814-216	RH REPLACEMENT HALF HEIGHT BUBBLE WINDOW KIT
						X				D412-814-217	LH REPLACEMENT FULL HEIGHT COMFORT WINDOW KIT
							X			D412-814-218	RH REPLACEMENT FULL HEIGHT COMFORT WINDOW KIT
								X		D412-814-219	LH REPLACEMENT FULL HEIGHT BUBBLE WINDOW KIT
									X	D412-814-220	RH REPLACEMENT FULL HEIGHT BUBBLE WINDOW KIT
								1		D3676-1	412 BUBBLE WINDOW (LH)
									1	D3676-2	412 BUBBLE WINDOW (RH)
		1	1	1	1	1	1	1	1	D3802-1-135	WINDOW SEAL
						1				D3888-1	FULL HEIGHT COMFORT WINDOW (LH)
							1			D3888-2	FULL HEIGHT COMFORT WINDOW (RH)
		1								D4502-1	HALF HEIGHT COMFORT WINDOW (LH)
			1							D4502-2	HALF HEIGHT COMFORT WINDOW (RH)
				1						D4504-1	HALF HEIGHT BUBBLE WINDOW (LH)
					1					D4504-2	HALF HEIGHT BUBBLE WINDOW (RH)
1										D4548-041	STANDARD FLAT CREW WINDOW (LH)
	1									D4548-042	STANDARD FLAT CREW WINDOW (RH)
						1	1	1	1	D4643-1	PLACARD
28	28	28	28	28	28	28	28	28	28	AN3-6A	BOLT
1	1	1	1	1	1	1	1	1	1	AN3-16A	BOLT
30	30	30	30	30	30	30	30	30	30	NAS1149D0332J	WASHER
1	1	1	1	1	1	1	1	1	1	MS21042L3	NUT

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